

FICHE D'HOMOLOGATION

HOMOLOGATION FORM



COMMISSION INTERNATIONALE

DE KARTING - FIA



MOTEUR / ENGINE

SUPER ICC / ICC

Constructeur	<i>Manufacturer</i>	TM RACING – ITALY
Marque	<i>Make</i>	TM RACING
Modèle	<i>Model</i>	K9 B
Type d'admission	<i>Inlet type</i>	REED VALVE
Durée de l'homologation	<i>Validity of the homologation</i>	6 ans / 6 years
Nombre de pages	<i>Number of pages</i>	9

La présente Fiche d'Homologation reproduit descriptions, illustrations et dimensions du moteur au moment de l'homologation CIK-FIA. Le Constructeur a la possibilité de les modifier seulement dans les limites fixées par le Règlement CIK-FIA en vigueur. La hauteur du moteur complet sur les photos doit être de 7cm minimum.

This Homologation Form reproduces descriptions, illustrations and dimensions of the engine at the moment of the CIK-FIA homologation. The Manufacturer may modify them, but only within the limits fixed by the CIK-FIA Regulations in force. The height of complete engines on all photos must be minimum 7cm.

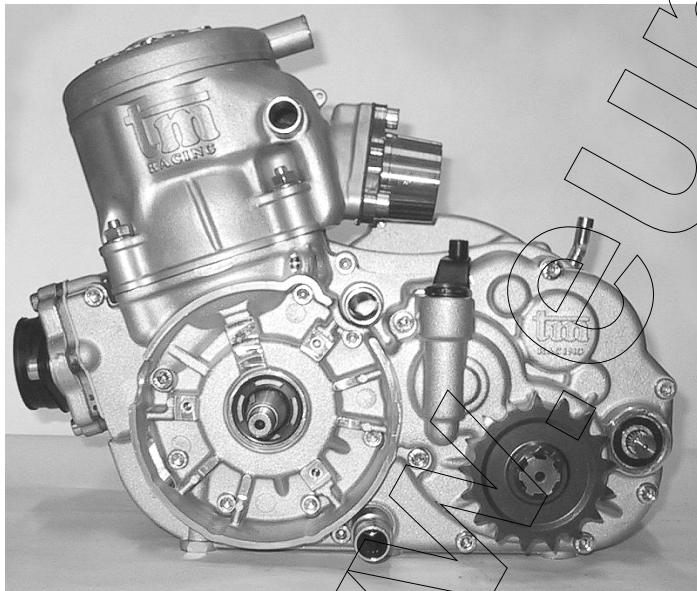
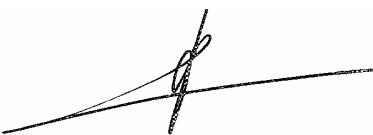


PHOTO DU MOTEUR CÔTÉ PIGNON
PHOTO OF DRIVE SIDE OF ENGINE

PHOTO DU MOTEUR CÔTÉ OPPOSÉ
PHOTO OF OPPOSITE SIDE OF ENGINE

Signature et tampon de l'ASN Signature and stamp of the ASN	Signature et tampon de la CIK-FIA Signature and stamp of the CIK-FIA
 	 

INFORMATIONS TECHNIQUES		TECHNICAL INFORMATION	
A	CARACTÉRISTIQUES	A	CHARACTERISTICS
Volume du cylindre	Volume of cylinder	124.66 CM3	Tolérances < 125cm³
Alésage d'origine	Original Bore	54.00 MM	
Alésage théorique maximum	Theoretical maximum bore	54.07 MM	
Course	Stroke	54.43 MM	
Système de refroidissement	Cooling system	WATER	
Nombre de systèmes de carburation	Number of carburation systems	1 CARBURATOR	
Nombre de canaux de transfert, cylindre/carter	Number of transfer ducts, cylinder/sump	5	
Nombre de lumières / canaux d'échappement	Number of exhaust ports / ducts	3	
Forme de la chambre de combustion	Shape of the combustion chamber	SPHERIC WITH VARIABLE RADIUS+SQUISH	
Matériau de la paroi du cylindre	Cylinder wall material	ALLUMINIUM+NICASIL	
Longueur (entre-axe) de la bielle	Length between the axes of the connecting rod	109.8	Ø0.1mm
Volume de la chambre de combustion	Volume of combustion chamber	13 CC	Minimum
Modifications autorisées selon le Règlement Technique. Seules les dimensions et cotes qui ne peuvent pas être modifiées doivent figurer sur la Fiche d'Homologation.			
<i>Modification allowed according to the Technical Regulations. Only the dimensions and readings which may not be changed must be mentioned on the Homologation Form.</i>			

B	ANGLES D'OUVERTURE	B	OPENING ANGLES
De l'échappement	Exhaust	199°	Max

C	MATÉRIAU	C	MATERIAL
Cylindre	Cylinder	ALLUMINIUM+NICASIL	
Culasse	Cylinder head	ALLUMINIUM	
Carter	Sump	ALLUMINIUM+STEEL'S BUSH	
Bielle	Connecting rod	STEEL	

DESSIN DU DÉVELOPPEMENT DU CYLINDRE		DRAWING OF THE CYLINDER DEVELOPMENT	
$\phi 54 \times \pi$ SVILUPPO CANNA			
DESSIN DU PIED DU CYLINDRE	DRAWING OF THE CYLINDER BASE	VUE EN SECTION DU CYLINDRE	SECTION VIEW OF CYLINDER

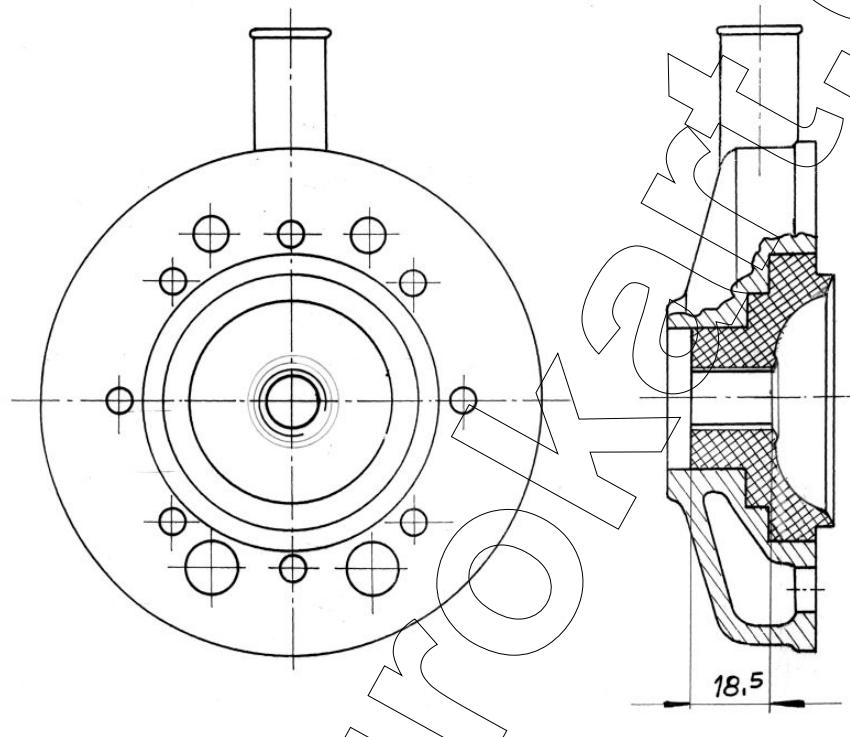
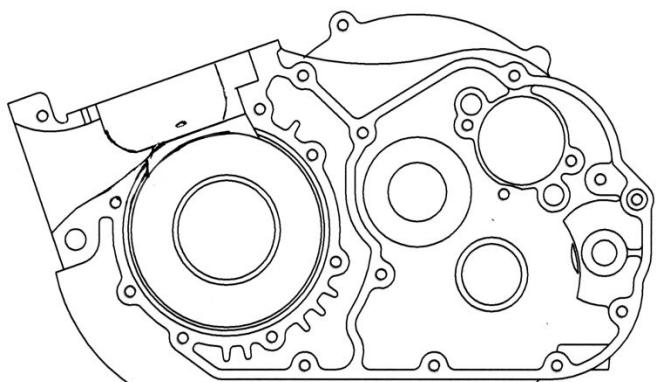
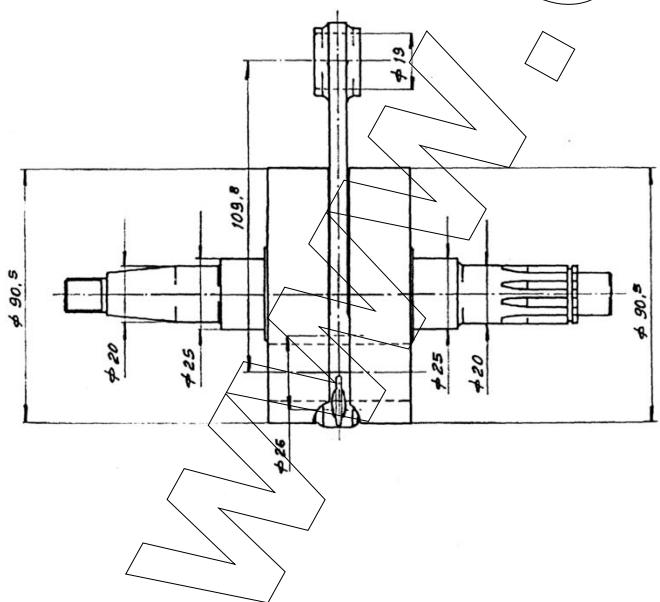
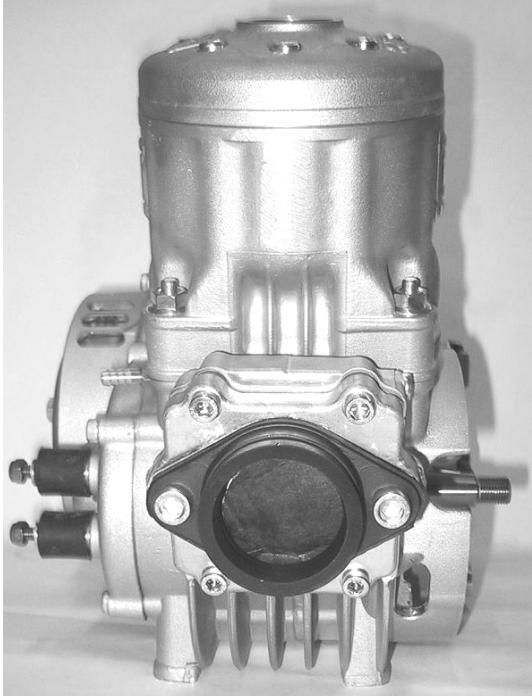
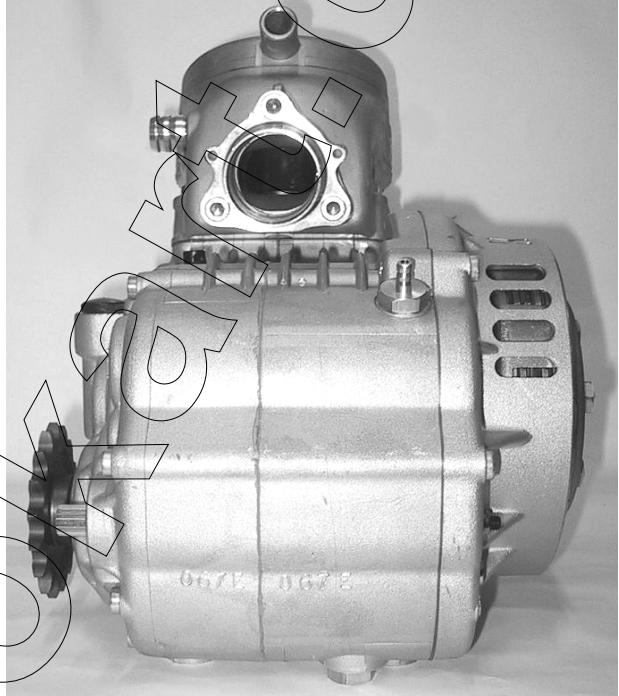
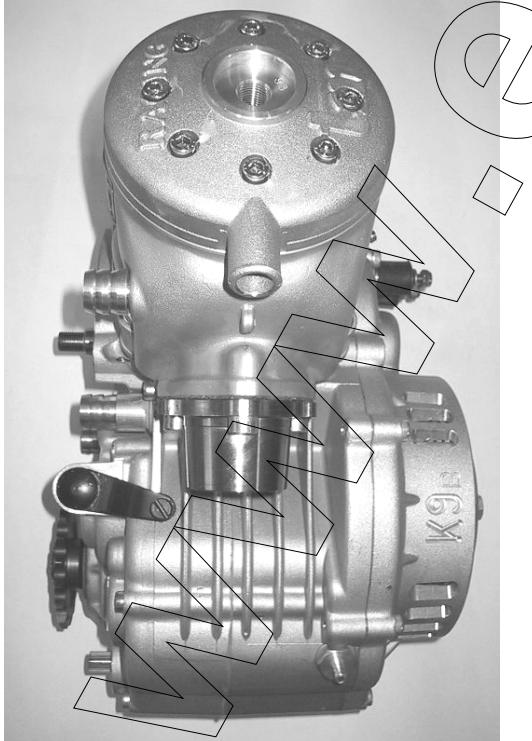
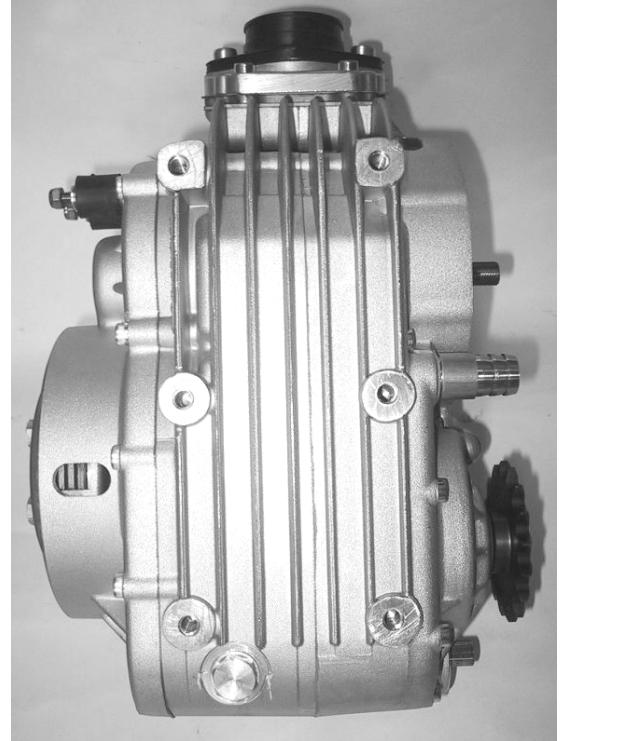
DESSIN DE LA CULASSE ET DE LA CHAMBRE
DE COMBUSTIONDRAWING OF THE CYLINDER HEAD AND OF
THE COMBUSTION CHAMBERDESSIN DU
VILEBREQUINDRAWING OF THE
CRANKSHAFTDESSIN INTÉRIEUR
DU CARTERDRAWING OF THE
INSIDE OF SUMP

PHOTO DE L'ARRIÈRE DU MOTEUR	<i>PHOTO OF THE BACK OF THE ENGINE</i>	PHOTO DE L'AVANT DU MOTEUR	<i>PHOTO OF THE FRONT OF ENGINE</i>
			
PHOTO DU MOTEUR PARTIE SUPÉRIEURE	<i>PHOTO OF THE ENGINE TAKEN FROM ABOVE</i>	PHOTO DU MOTEUR PARTIE INFÉRIEURE	<i>PHOTO OF THE ENGINE TAKEN FROM BELOW</i>
			

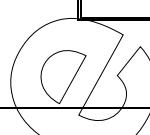
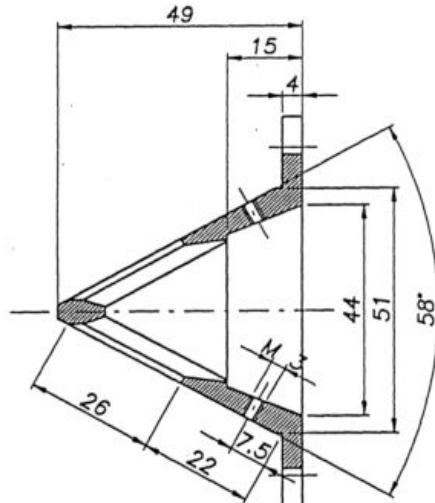


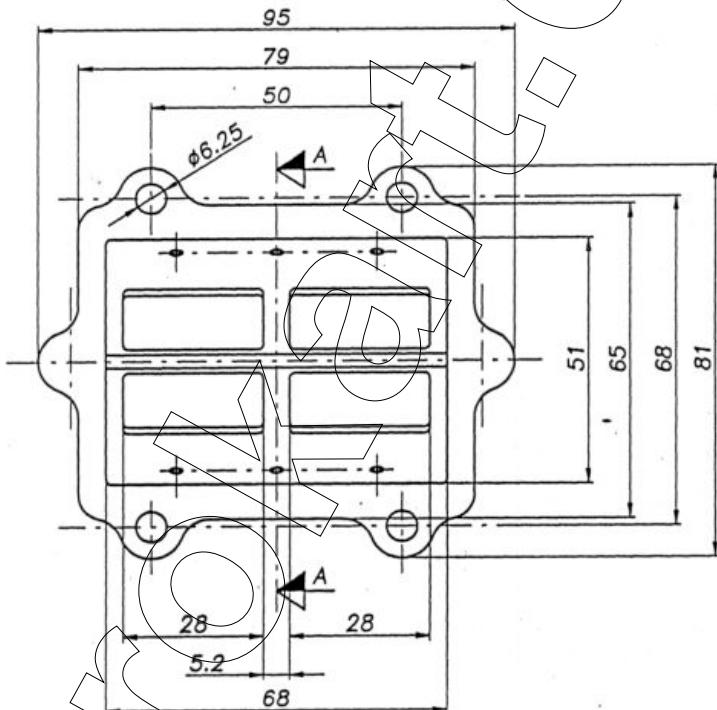
PHOTO DU PIED DU CYLINDRE	<i>PHOTO OF THE BASE OF THE CYLINDER</i>	PHOTO DE LA CHAMBRE DE COMBUSTION	<i>PHOTO OF COMBUSTION CHAMBER</i>
PHOTO DU CARTER (CÔTÉ JOINT)	<i>PHOTO OF THE SUMP (GASKET FACE)</i>	PHOTO D'UNE PARTIE INTÉRIEURE DU CARTER	<i>PHOTO OF AN INTERNAL PART OF THE SUMP</i>

DESSIN DE LA BOÎTE À CLAPETS

DRAWING OF REED VALVE

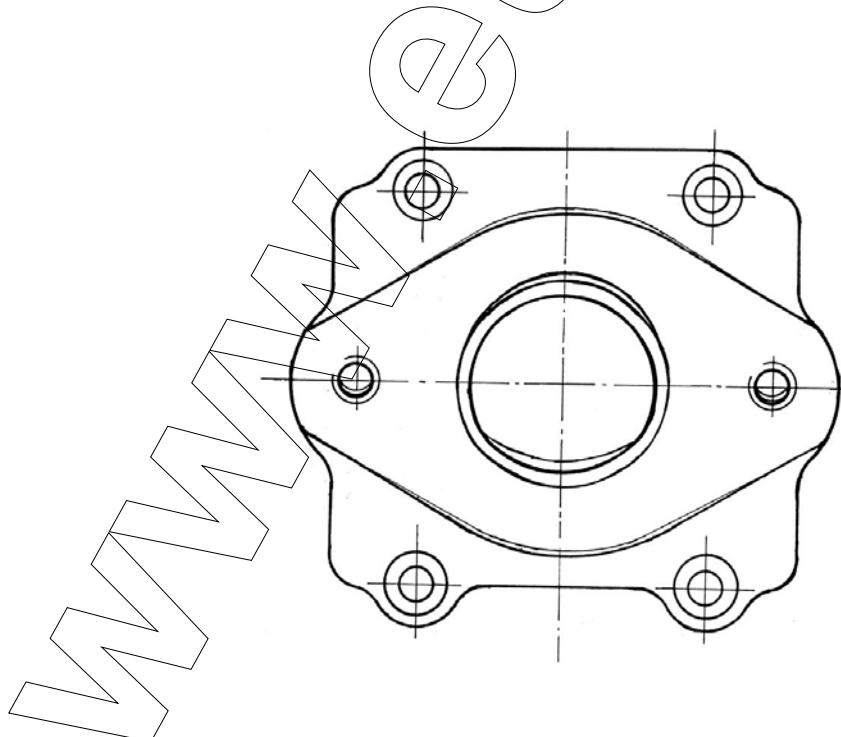


Sez. AA



DESSIN DU COUVERCLE DE LA BOÎTE À CLAPETS

DRAWING OF REED VALVE COVER



BOÎTE DE VITESSES

GEARBOX

Couple primaire

*Primary coupling***19/75**

Rapports de boîte de vitesses

Gearbox ratios

Vitesse

Arbre primaire

Arbre secondaire

Relevé des valeurs obtenues
après trois tours moteur

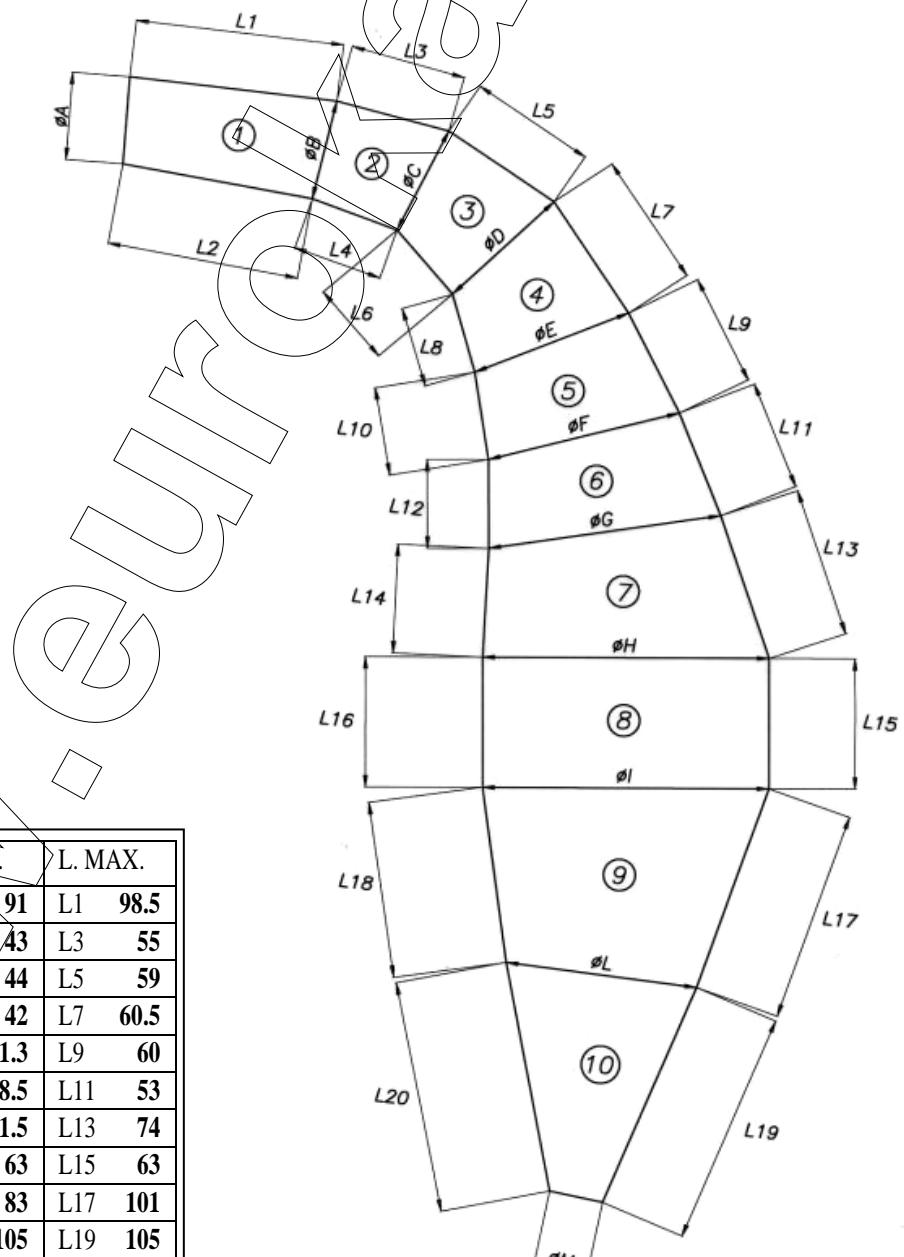
Gear

*Primary shaft**Secondary shaft**Reading of values obtained
after three engine revs*1^{ère}/1st**13****33****107.8°**2^e/2nd**16****29****151.0°**3^e/3rd**18****27****182.4°**4^e/4th**22****27****222.9°**5^e/5th**22****23****261.7°**6^e/6th**27****25****295.5°**

PHOTOS DE L'ÉCHAPPEMENT

PHOTOS OF THE EXHAUST



DESCRIPTIONS TECHNIQUES		TECHNICAL DESCRIPTIONS																																																								
Poids en gr Volume in cm ³	Weight in gr Volume in cc	1080 3982	Minimum +/- 5 %																																																							
DESSINS TECHNIQUES		TECHNICAL DRAWINGS																																																								
Contenant toutes les informations permettant de construire cet échappement.		Including all the information necessary to build this exhaust.																																																								
 <p>The technical drawing illustrates a complex exhaust system component, likely a muffler or silencer. It features a central vertical pipe with various flanges, chambers, and side ports. Numerous dimensions are labeled with letters and numbers, such as L1 through L20, D1 through D10, and various diameters like φA, φB, φC, etc. Some dimensions are crossed out with a large red X.</p>		<table border="1"> <thead> <tr> <th>Partie/Part</th> <th>D. MIN.</th> <th>D.MAX</th> <th>L. MIN.</th> <th>L. MAX.</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>..A 42.8</td> <td>..B 49</td> <td>L2 91</td> <td>L1 98.5</td> </tr> <tr> <td>2</td> <td>..B 49</td> <td>..C 54</td> <td>L4 43</td> <td>L3 55</td> </tr> <tr> <td>3</td> <td>..C 54</td> <td>..D 66</td> <td>L6 44</td> <td>L5 59</td> </tr> <tr> <td>4</td> <td>..D 66</td> <td>..E 80</td> <td>L8 42</td> <td>L7 60.5</td> </tr> <tr> <td>5</td> <td>..E 80</td> <td>..F 95</td> <td>L10 41.3</td> <td>L9 60</td> </tr> <tr> <td>6</td> <td>..F 95</td> <td>..G 112</td> <td>L12 38.5</td> <td>L11 53</td> </tr> <tr> <td>7</td> <td>..G 112</td> <td>..H 137</td> <td>L14 51.5</td> <td>L13 74</td> </tr> <tr> <td>8</td> <td>..H 137</td> <td>..I 137</td> <td>L16 63</td> <td>L15 63</td> </tr> <tr> <td>9</td> <td>..I 137</td> <td>..L 88</td> <td>L18 83</td> <td>L17 101</td> </tr> <tr> <td>10</td> <td>..L 88</td> <td>..M 25.7</td> <td>L20 105</td> <td>L19 105</td> </tr> </tbody> </table>		Partie/Part	D. MIN.	D.MAX	L. MIN.	L. MAX.	1	..A 42.8	..B 49	L2 91	L1 98.5	2	..B 49	..C 54	L4 43	L3 55	3	..C 54	..D 66	L6 44	L5 59	4	..D 66	..E 80	L8 42	L7 60.5	5	..E 80	..F 95	L10 41.3	L9 60	6	..F 95	..G 112	L12 38.5	L11 53	7	..G 112	..H 137	L14 51.5	L13 74	8	..H 137	..I 137	L16 63	L15 63	9	..I 137	..L 88	L18 83	L17 101	10	..L 88	..M 25.7	L20 105	L19 105
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